F 540-019-38EN (2024-02-26) (F540_019_38EN)



CERTIFICATE

Management Systems Certification Body No. 3053 TÜV SÜD Czech s.r.o.

confirms that



NC Line a.s.

Komenského 233 CZ - 742 01 Suchdol nad Odrou Ident. No.: 04020022

The list of sites / associated certificates is stated in the annex to this certificate, which is its integral part and contains 1 page.

> has established and applies a quality management system for

engineering production, welding and powder coating

Based on the audit performed, Report No. 15.996.146 compliance with the requirements of the standard has been proved according to

> ISO 9001:2015 in conjunction with ISO 3834-2:2021

This certificate is valid from 27.05.2024 until 18.05.2027 Certificate registration No. 15.993.924









In Prague on 27.05.2024

Details and terms of validity are given in the annex to this certificate, which is its integral part and contents

Annex to the Certificate No.: 15.993.924



Scope

- 1. Kind of products: Welding of metal scheets, castings and pipes.
- 2. Standards used by certified organization:
- 2.1 Product standards: According to the customer specifications.
- 2.2 Process standards (EN ISO 3834-5): ISO 9606-1, ISO 9606-2, ISO 9712, ISO 13916, ISO 14555, ISO 14731, ISO 14732, ISO 15607, ISO 15609-1, ISO 15609-5, ISO 15613, ISO 15614-12, ISO 17635, ISO 17637, ISO 17639, ISO 17662, ISO/TR 17671-2 (EN1011-2).
- 2.3 Standards other than EN/ISO: ------
- 3. Groups of basic materials (according to CEN ISO/TR 15608): 1.1, 1.2, 3.2, 8.1.
- 4. Welding processes and similar processes: 21, 135, 141, 142, 232 783, 786.

Welding processes (according to ISO 4063)	Groups of basic materials (according to CEN ISO/TR 15608)
21	1.1, 8.1
135	1.2, 3.2, 8.1
141	1.2, 3.2, 8.1
142	8.1
232	1.1
783	1.2
786	1.2, 8.1

5. Authorized employees of the welding supervision:

Name	Qualification	Work function	Degree (according to ISO 14731)
Pavel Vavrečka	IWT	Technologist	6.2.3
Ladislav Urbaník	IWS	Technologist	6.2.4



Annex to the Certificate No.: 15.993.924



The list of sites / associated certificates

Name and address of the site	Scope of audited activity	Associated certificate No.
NC Line a.s. Komenského 233 742 01 Suchdol nad Odrou	engineering production, welding and powder coating	-
NC Line a.s. Areál spol. AK 1324, s.r.o. Butovická 317 742 13 Studénka	engineering production and welding	-

